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laboratorio prove settore legno-arredo

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Date received: 31-03-11

Date of issue: 18-04-11

Report consists of 14 attached sheets.

Defects before testing: None

Sample name: IBIZA armchair code 810

ISILPLAST PLASTIK SANAYII VE TIC. A.S.
CATALCA YOLU NO:4 TEPECIK 34537
BUYUKCEKMECE-ISTANBUL ()
TR - TURKEY

TEST REPORT N° 127165

Overall dimensions: 570 x 570 x 880 (h) mm (extended uncertainty = 5 mm)

List performed tests

1. Non-domestic seating. Safety requirements EN 15373:2007
2. Seat and back static load test EN 1728:2000
3. Non-domestic seating. Vertical load on back rest EN 15373:2007
4. Arm sideways static load test EN 1728:2000
5. Arm downwards static load test EN1728:2000
6. Seat and back fatigue test EN 1728:2000
7. Seat front edge durability test EN 1728:2000
8. Arm fatigue test EN 1728:2000
9. Leg forward static load test EN 1728:2000
10. Leg sideways static load test EN 1728:2000
11. Seat impact test EN 1728:2000
12. Back impact test EN 1728:2000
13. Arm impact test EN 1728:2000
14. Stability - EN 1022:2005

Head of Department
Paolo Balutto

Managing Director
Dr. Andrea Giavon

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TEST REPORT N° 127165

Date of issue:	18-04-11
Sample weight	Not determined
Overall dimensions	570 x 570 x 880 (h) mm (*)
Sample name:	IBIZA armchair code 810

Side view

Rear view

Bottom view

(*) Extended uncertainties of weight and overall dimensions of the sample are 0,1 Kg and 5 mm, respectively

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ACCREDIA
L'ENTE ITALIANO DI ACCREDITAMENTO
LAB N° 0027

TEST REPORT

127165 / 1

Date received:	31-03-11
Date of test:	01-04-11
Date of issue:	18-04-11

Sample name: IBIZA armchair code 810

ISILPLAST PLASTIK SANAYII VE TIC. A.S.
CATALCA YOLU NO:4 TEPECIK 34537
BUYUKCEKMECE-ISTANBUL
TR - TURKEY

Non-domestic seating. Safety requirements EN 15373:2007

Non-domestic seating. Safety requirements EN 15373:2007 - clauses 5.1 and 5.2

Statement cecked	Remarks
Corner and edges in contact with the users:	
• Absence of sharp edges and corners	Yes
Accessible hollow components:	
• The ends of hollow components are closed or capped	Yes
Movable and adjustable parts:	
• It shall not possible for any movable and adjustable part of the chair to come operate unintentionally.	Movable and adjustable parts not present
Connections between parts of the structure:	
• It shall not possible for any load bearing part of the seating to come loose unintentionally	No
Parts wich are lubricated:	
• All the parts wich are lubricated shall be designed to protect users	Lubricated parts not present
Shear and squeeze points between movable parts ≥ 7 mm ≤ 18 mm:	
• Shear and squeeze points under influence of powered mechanism	Mechanism not present
• Shear and squeeze points during normal use	No
• Shear and squeeze points created by the weight of the user during normal movements and actions	No

Conformity to clauses 5.1 and 5.2 of standard EN 15373:2007:	**YES**

Head of Department
Paolo Balutto

Managing Director
Dr. Andrea Giavon

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ACCREDIA
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LAB N° 0027

TEST REPORT

127165 / 2

Date received: 31-03-11
Date of test: 07-04-11
Date of issue: 18-04-11

Sample name: IBIZA armchair code 810

ISILPLAST PLASTIK SANAYII VE TIC. A.S.
CATALCA YOLU NO:4 TEPECIK 34537
BUYUKCEKMECE-ISTANBUL
TR - TURKEY

Seat and back static load test EN 1728:2000

Seat and back static load test, clause 6.2.1

Test results:

Seat load N	Back force N	Number of cycles	Remarks
1.600	560	10	No defects

Seat front edge static load, clause 6.2.2

Seat load N	Number of cycles	Remarks
1.600	10	No defects

Note:
The test has been carried out according to table 1 of EN 15373:2007, level 2 - general.

Head of Department
Paolo Balutto

Managing Director
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ACCREDIA
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LAB N° 0027

TEST REPORT

127165 / 3

Date received:	31-03-11
Date of test:	07-04-11
Date of issue:	18-04-11

Sample name: IBIZA armchair code 810

ISILPLAST PLASTIK SANAYII VE TIC. A.S.
CATALCA YOLU NO:4 TEPECIK 34537
BUYUKCEKMECE-ISTANBUL
TR - TURKEY

Non-domestic seating. Vertical load on back rest EN 15373:2007

Non-domestic seating: vertical static load on back rest - Annex A, clause A.2 EN 15373:2007

Test results:

Seat load N	Downwards force N	Number of applications	Remarks
1.300	600	10	No defects

Note:
The test has been carried out according to table 1 of EN 15373:2007, level 2 - general.

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TEST REPORT

127165 / 4

Date received:	31-03-11
Date of test:	07-04-11
Date of issue:	18-04-11

Sample name: IBIZA armchair code 810

ISILPLAST PLASTIK SANAYII VE TIC. A.S.
CATALCA YOLU NO:4 TEPECIK 34537
BUYUKCEKMECE-ISTANBUL
TR - TURKEY

Arm sideways static load test EN 1728:2000

Arm sideways static load test, clause 6.5

Test results:

Horizontal force N	Number of applications	Remarks
600	10	No defects

Note:
The test has been carried out according to table 1 of EN 15373:2007, level 2 - general.

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ACCREDIA
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LAB N° 0027

TEST REPORT

127165 / 5

Date received:	31-03-11
Date of test:	07-04-11
Date of issue:	18-04-11

Sample name: IBIZA armchair code 810

ISILPLAST PLASTIK SANAYII VE TIC. A.S.
CATALCA YOLU NO:4 TEPECIK 34537
BUYUKCEKMECE-ISTANBUL
TR - TURKEY

Arm downwards static load test EN1728:2000

Arm downwards static load test, clause 6.6

Test results:

Vertical force N	Number of applications	Remarks
900	10	No defects

Note:
The test has been carried out according to table 1 of EN 15373:2007, level 2 - general.

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LAB N° 0027

TEST REPORT

127165 / 6

Date received:	31-03-11
Date of test:	07-04-11
Date of issue:	18-04-11

Sample name: IBIZA armchair code 810

ISILPLAST PLASTIK SANAYII VE TIC. A.S.
CATALCA YOLU NO:4 TEPECIK 34537
BUYUKCEKMECE-ISTANBUL
TR - TURKEY

Seat and back fatigue test EN 1728:2000

Seat and back fatigue test, clause 6.7

Test results:

Seat force N	Back force N	Number of cycles	Remarks
1.000	300	100.000	No defects

Note:
The test has been carried out according to table 1 of EN 15373:2007, level 2 - general.

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ACCREDIA
L'ENTE ITALIANO DI ACCREDITAMENTO
LAB N° 0027

TEST REPORT

127165 / 7

Date received:	31-03-11
Date of test:	12-04-11
Date of issue:	18-04-11

Sample name: IBIZA armchair code 810

ISILPLAST PLASTIK SANAYII VE TIC. A.S.
CATALCA YOLU NO:4 TEPECIK 34537
BUYUKCEKMECE-ISTANBUL
TR - TURKEY

Seat front edge durability test EN 1728:2000

Seat front edge durability test, clause 6.8

Test results:

Points of application	Seat force N	Number of cycles	Remarks
80 mm back from the front edge	1.000	50.000	No defects

Note:
The test has been carried out according to table 1 of EN 15373:2007, level 2 - general.

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ACCREDIA
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LAB N° 0027

TEST REPORT

127165 / 8

Date received:	31-03-11
Date of test:	14-04-11
Date of issue:	18-04-11

Sample name: IBIZA armchair code 810

ISILPLAST PLASTIK SANAYII VE TIC. A.S.
CATALCA YOLU NO:4 TEPECIK 34537
BUYUKCEKMECE-ISTANBUL
TR - TURKEY

Arm fatigue test EN 1728:2000

Arm fatigue test, clause 6.10

Test results:

Load on arm rest N	Number of cycles	Remarks
400	50.000	No defects

Note:
The test has been carried out according to table 1 of EN 15373:2007, level 2 - general.

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ACCREDIA
L'ENTE ITALIANO DI ACCREDITAMENTO
LAB N° 0027

TEST REPORT

127165 / 9

Date received:	31-03-11
Date of test:	18-04-11
Date of issue:	18-04-11

Sample name: IBIZA armchair code 810

ISILPLAST PLASTIK SANAYII VE TIC. A.S.
CATALCA YOLU NO:4 TEPECIK 34537
BUYUKCEKMECE-ISTANBUL
TR - TURKEY

Leg forward static load test EN 1728:2000

Leg forward static load test, clause 6.12

Test results:

Forward horizontal force N	Balancing seat force N	Number of cycles	Remarks
500	1.300	10	No defects

Note:
The test has been carried out according to table 1 of EN 15373:2007, level 2 - general.

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ACCREDIA
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TEST REPORT

127165 / 10

Date received:	31-03-11
Date of test:	18-04-11
Date of issue:	18-04-11

Sample name: IBIZA armchair code 810

ISILPLAST PLASTIK SANAYII VE TIC. A.S.
CATALCA YOLU NO:4 TEPECIK 34537
BUYUKCEKMECE-ISTANBUL
TR - TURKEY

Leg sideways static load test EN 1728:2000

Leg sideways static load test, clause 6.13

Test results:

Sideways horizontal force N	Balancing seat force N	Number of cycles	Remarks
490	1.300	10	No defects

Note:
The test has been carried out according to table 1 of EN 15373:2007, level 2 - general.

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ACCREDIA
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TEST REPORT

127165 / 11

Date received:	31-03-11
Date of test:	18-04-11
Date of issue:	18-04-11

Sample name: IBIZA armchair code 810

ISILPLAST PLASTIK SANAYII VE TIC. A.S.
CATALCA YOLU NO:4 TEPECIK 34537
BUYUKCEKMECE-ISTANBUL
TR - TURKEY

Seat impact test EN 1728:2000

Seat impact test, clause 6.15

Test results:

Mass of impactor kg	Height of drop mm	Number of drops	Remarks
25	240	10	No defects

Note:
The test has been carried out according to table 1 of EN 15373:2007, level 2 - general.

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ACCREDIA
L'ENTE ITALIANO DI ACCREDITAMENTO
LAB N° 0027

TEST REPORT

127165 / 12

Date received:	31-03-11
Date of test:	18-04-11
Date of issue:	18-04-11

Sample name: IBIZA armchair code 810

ISILPLAST PLASTIK SANAYII VE TIC. A.S.
CATALCA YOLU NO:4 TEPECIK 34537
BUYUKCEKMECE-ISTANBUL
TR - TURKEY

Back impact test EN 1728:2000

Back impact test, clause 6.16

Test results:

Angle °	Mass of impactor kg	Number of cycles	Remarks
48	6,5	10	No defects

Note:
The test has been carried out according to table 1 of EN 15373:2007, level 2 - general.

Head of Department
Paolo Balutto

Managing Director
Dr. Andrea Giavon

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laboratorio prove settore legno-arredo

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ACCREDIA
L'ENTE ITALIANO DI ACCREDITAMENTO
LAB N° 0027

TEST REPORT

127165 / 13

Date received:	31-03-11
Date of test:	18-04-11
Date of issue:	18-04-11

Sample name: IBIZA armchair code 810

ISILPLAST PLASTIK SANAYII VE TIC. A.S.
CATALCA YOLU NO:4 TEPECIK 34537
BUYUKCEKMECE-ISTANBUL
TR - TURKEY

Arm impact test EN 1728:2000

Arm impact test, clause 6.17

Test results:

Angle °	Mass of impactor kg	Number of cycles	Remarks
48	6,5	10	No defects

Note:
The test has been carried out according to table 1 of EN 15373:2007, level 2 - general.

Head of Department
Paolo Balutto

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L'ENTE ITALIANO DI ACCREDITAMENTO
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TEST REPORT

127165 / 14

Date received:	31-03-11
Date of test:	18-04-11
Date of issue:	18-04-11

Sample name: IBIZA armchair code 810

ISILPLAST PLASTIK SANAYII VE TIC. A.S.
CATALCA YOLU NO:4 TEPECIK 34537
BUYUKCEKMECE-ISTANBUL
TR - TURKEY

Stability - EN 1022:2005

Type of chair: fixed geometry

Minimum horizontal force for rearwards overturning of fixed back chair: 169 N

Forwards overturning

Horizontal force : 20 N does not overturn

Rearwards overturning

Fixed back chair

Horizontal force : 169 N does not overturn

Tilting chair in the rearmost position

Loading discs on the seat : //

Sideways overturning for chairs with arms

Horizontal force : 20 N does not overturn

Sideways overturning for chairs without arms

Horizontal force : //

Forwards overturning for chairs with footrest

Horizontal force : //

Test passed

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